



Dart Aerospace Ltd.
1270 Aberdeen St
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D4435-043
Job Sheet 184088



Part No: D4435-043

Job Qty: 6 ea

Part Name: Mount Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEETS 2,5 IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP REV:B 12.03.06 AS PER
DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	6 pcs		11/16/18	0.07	0.43	Waterjet 1		DR 18/11/29
110	QC	6 pcs		11/16/18	0.00	0.00	QC2 Waterjet-3		DR 18/11/29
120	QC	6 pcs		11/16/18	0.00	0.00	QC8-4		DR 18/11/29
130	HandFinish	6 pcs		11/16/18	0.00	0.28	HandFinish1		DR 18/11/06
135	QC	6 pcs		11/16/18	0.00	0.00	QC7-3		DR 18-11-07
140	Powdercoat	6 pcs		11/16/18	0.00	0.14	Powdercoat4		DR 18-11-7
150	QC	6 pcs		11/16/18	0.00	0.00	QC3		DR 18-11-7
160	Small Fab	6 pcs		11/16/18	0.00	0.83	Small Fab-6		DR 18-11-7
170	QC	6 pcs		11/16/18	0.00	0.00	QC5		DR 18-11-7
190	Packaging	6 pcs		11/16/18	0.00	0.00	Packaging3-2		DR 18-11-7
200	QC21-SA	6 Ea		11/16/18	0.00	0.00	QC21		DR 18-11-7

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.2940 sf (.049 ea)	100-Waterjet	5/20/84
D4441-1	Rubber Seal	1.8480 ft (.308 ea)	160-Small Fab	5/20/84

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.040	0	154	0
160-Small Fab	D4441-1	2	547	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																	
Dart Aerospace Ltd. 1270 Aberdeen Street Hewkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S123500 Part: D4435 - 043 Job No: 184088 Serial No/Batch: S123500 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/01/18				Disposition																	
				Completed By																	
				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
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